

FORD FOCUS WORKSHOP MANUAL

2026
EDITION

2018 – 2021 | COMPLETE REPAIR & SERVICE GUIDE



WORKSHOPMANUALS.COM

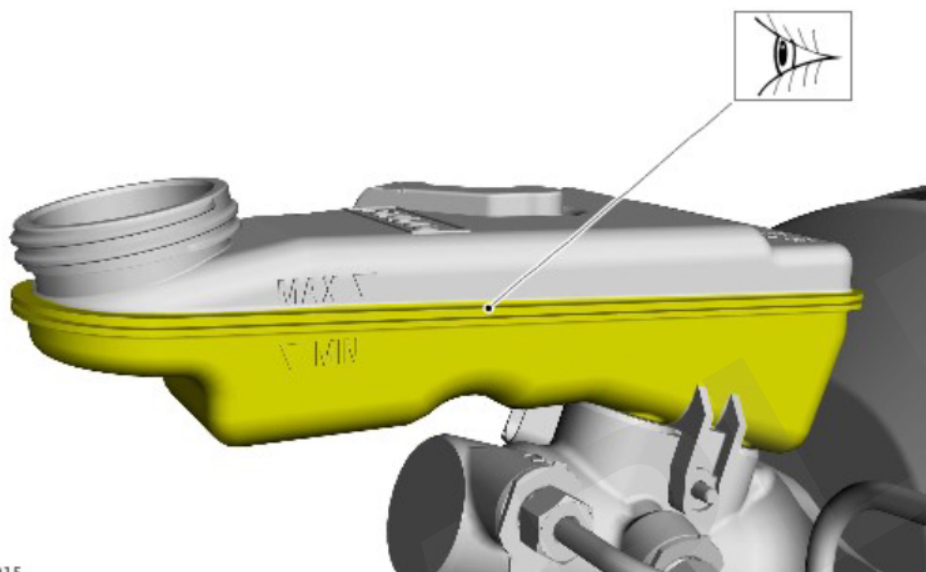
Attribute	Normal	Eco	Sport	Comfort	Eco-Comfort
Damping	Normal	Normal	Sport	Comfort	Comfort

SAMPLE



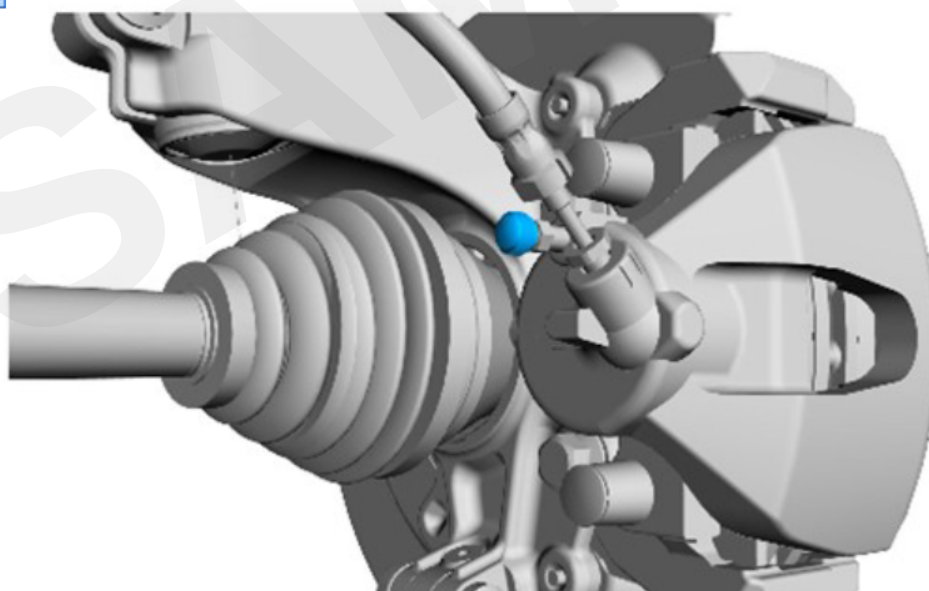
Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>



E139915

5.



E139455

6. Use the General Equipment: **Fluid Container**

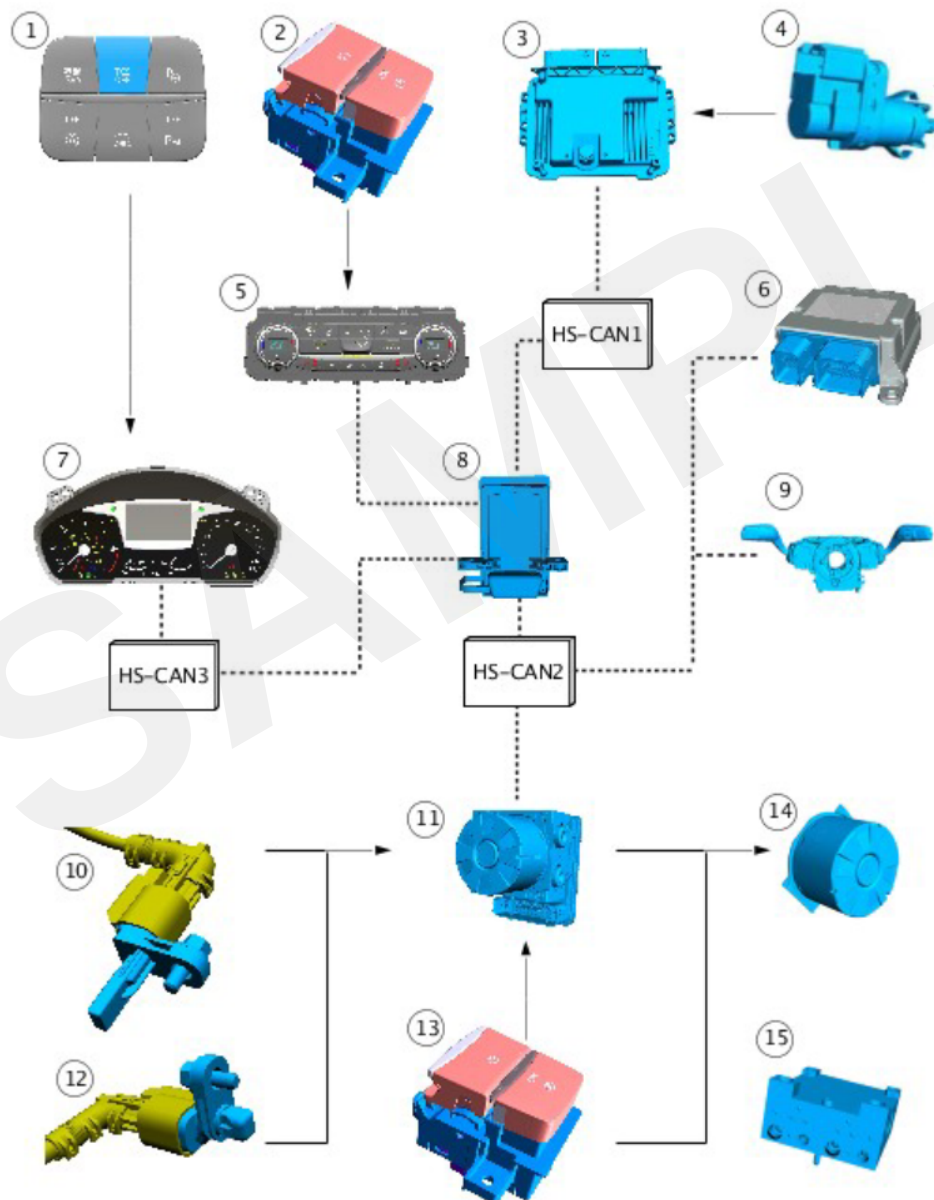


Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

Description and Operation

System Diagram

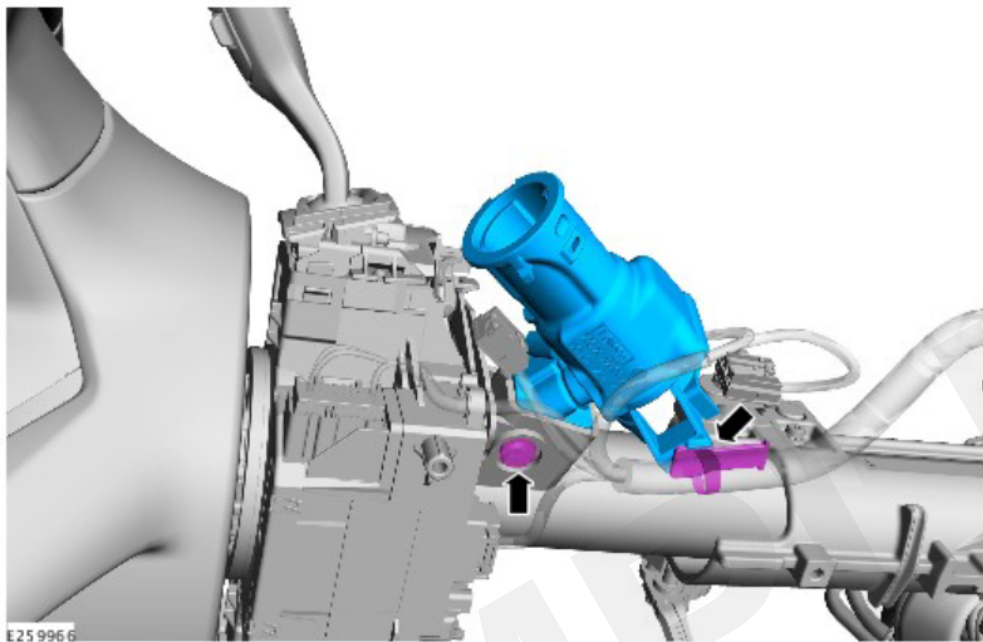


E282271

Item	Description
1	{Acronym.ESC} ({Acronym.ESC}) switch
2	Automatic Vehicle Hold switch
3	PCM (powertrain control module)
4	Stop lamp/brake pedal position switch
5	HVAC (heating, ventilation and air conditioning) module
6	RCM (restraints control module)

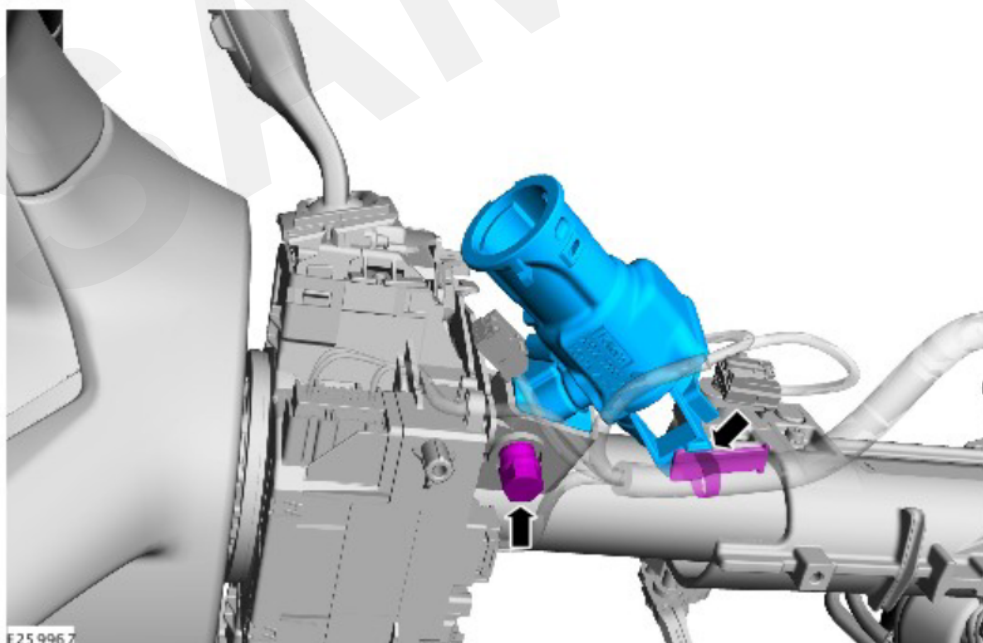


Download the Full Workshop Manual now



Installation

1. Tighten the shear bolt until the head is sheared off.

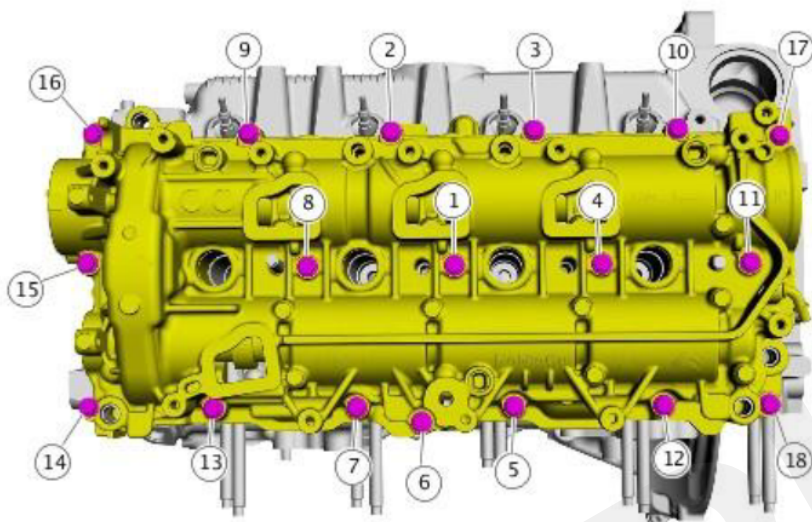


2. To install, reverse the removal procedure.



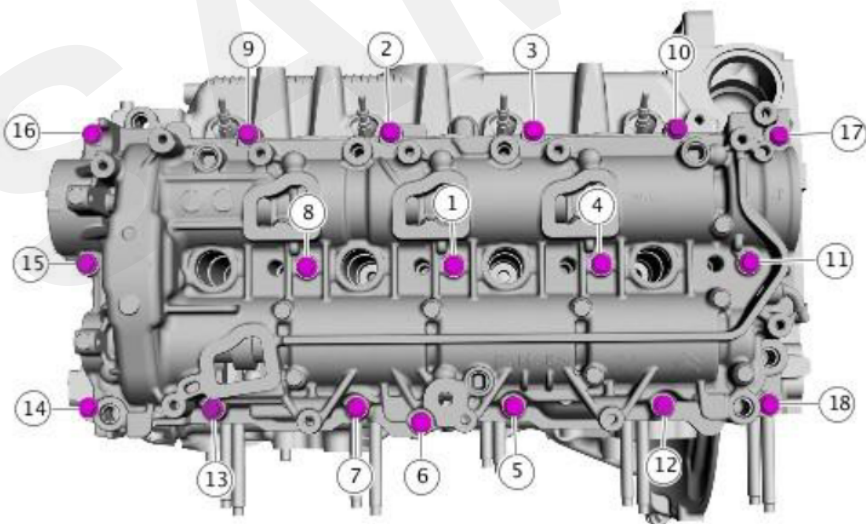
Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>



E267320

12. Torque:
1-18: 10 Nm



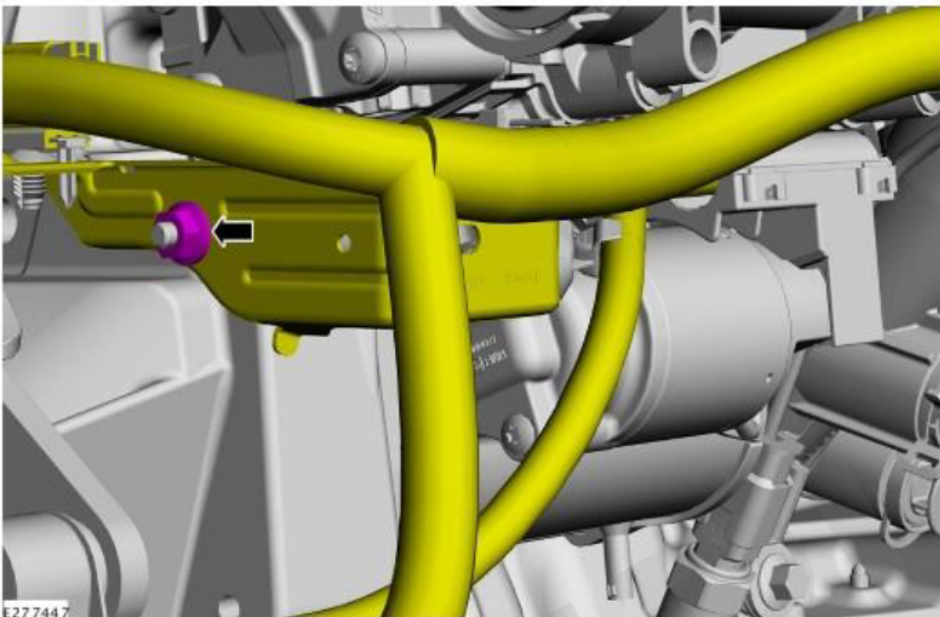
E267212

13. Remove studs M8 x 125.

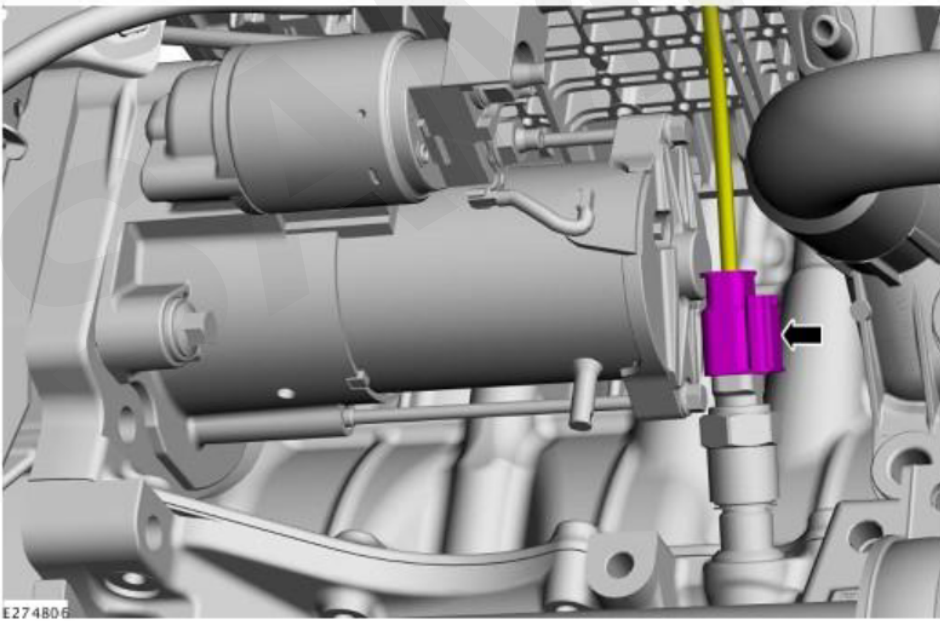


Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>



36. If equipped.

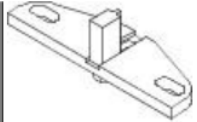
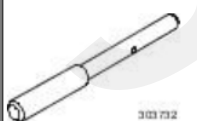


37.



Download the Full Workshop Manual now

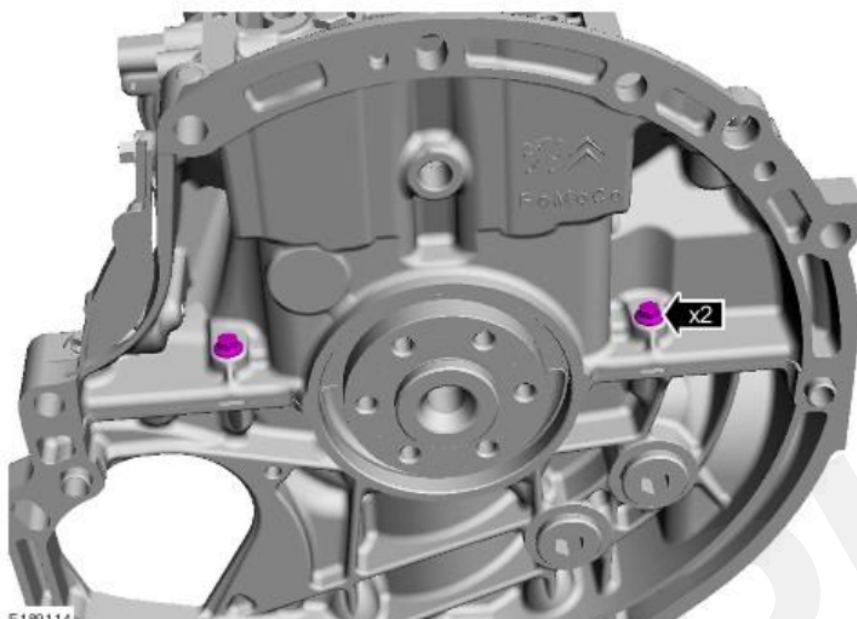
<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

 E63417	
 21183	303-432 Holding Fixture, Dial Indicator Gauge (Cylinder Liner Protrusion)
 E252718	303-435 Mounting Stand
 E252723	303-435-06 Mounting Bracket for 303-435
 E84507	303-435-13C Mounting Plate for 303-435-06
 303-732	303-732 Alignment Peg, Crankshaft
 303-733	303-733 Installer, Crankshaft Front Seal
 303-735	303-735 Alignment Peg, Camshaft
 303-738	303-738 Installer, Crankshaft Rear Seal
 188087	308-204 Aligner, Clutch Disc
Adhesive Tape	



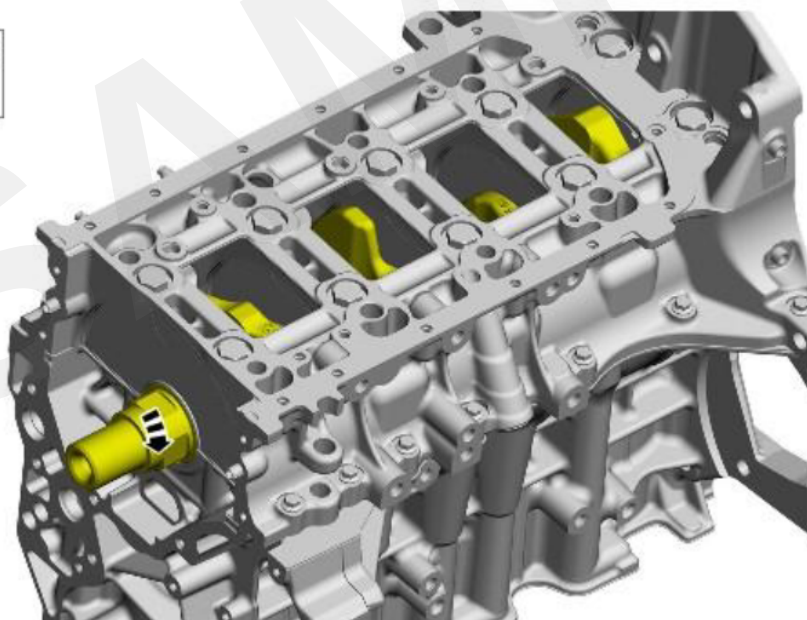
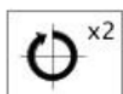
Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>



E189114

10.



E269899

11. *Torque:*

Stage 1: Loosen: 180°

Stage 2: 25 Nm

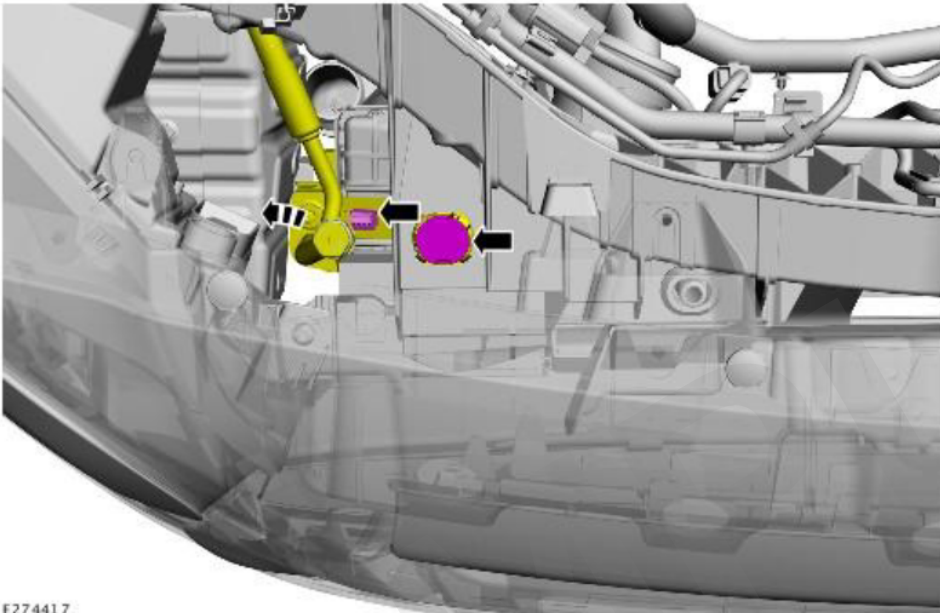
Stage 3: 185°



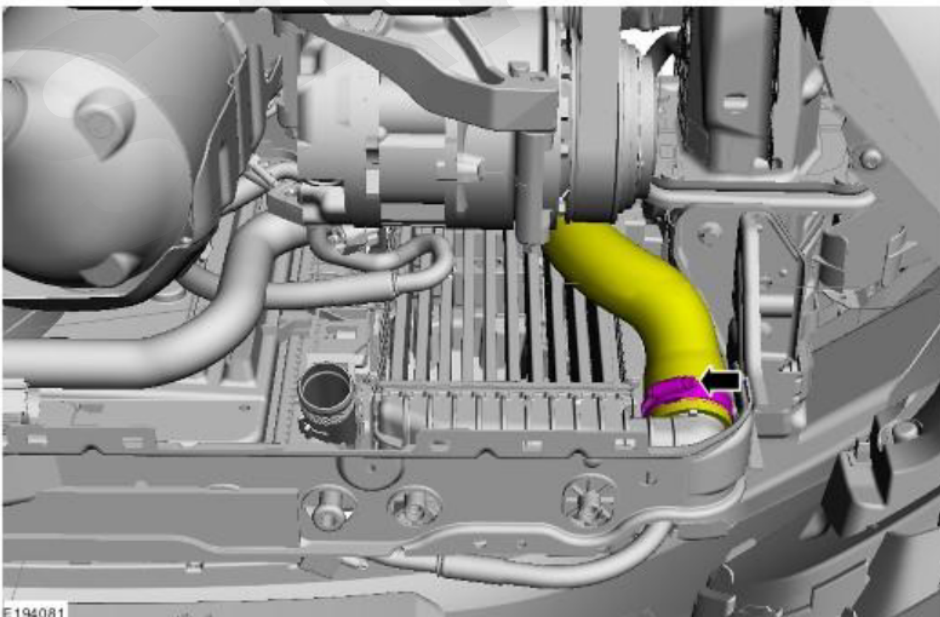
Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

4.  **NOTICE:** Take extra care not to damage the clips.
Use the General Equipment: **Flat Headed Screw Driver**



5.



6. If equipped.



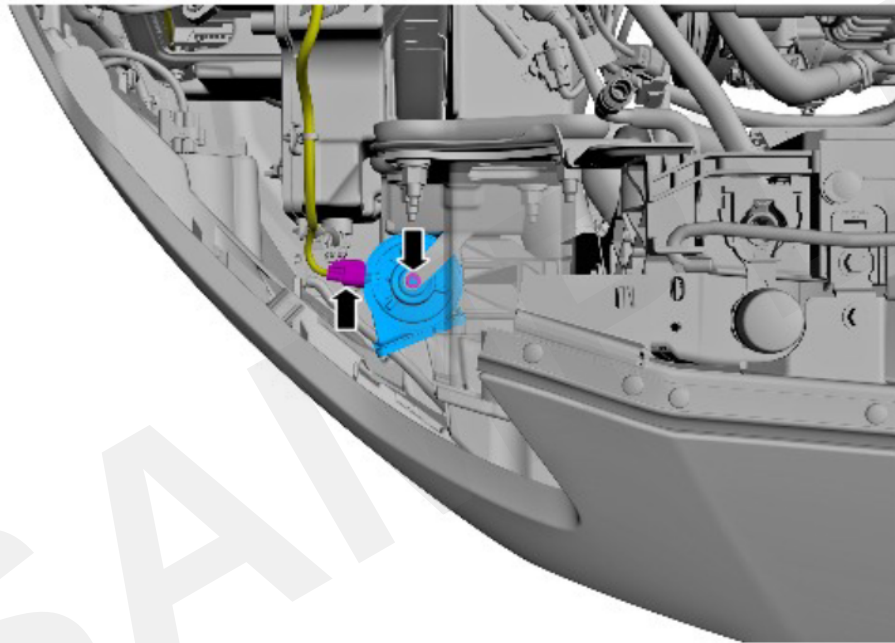
Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

Removal and Installation

Removal

1. Refer to: [Headlamp Assembly](#) (417-01 Exterior Lighting, Removal and Installation).
2. On both sides.

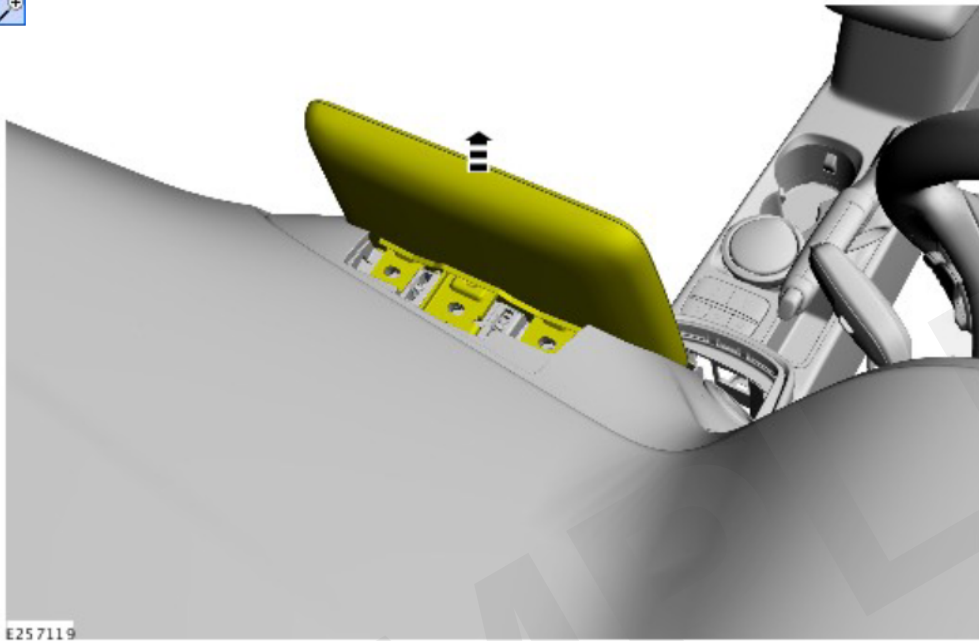


Installation

1. To install, reverse the removal procedure.



Download the Full Workshop Manual now



E257119

4.
 1. NOTE: Make sure that the lock feature is fully released.
Use the General Equipment: [Long Nose Pliers](#)
 2. NOTE: Pull the connector in upside position.
 3.  NOTICE: Do not pull on the wire harness to disconnect the connector or damage to the connector will occur.



Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

Diagnosis and Testing

Refer to Wiring Diagrams Section 417-02, for schematic and connector information.

General Equipment

Ford diagnostic equipment

Inspection and Verification

NOTE: If a new body control module (BCM) is being installed, the new module must be configured following installation. For this purpose, the vehicle-specific data is retrieved from the module to be changed using the Ford diagnostic equipment and is transferred to the new module.

1. Verify the customer concern.
2. Visually inspect for obvious signs of electrical damage.

VISUAL INSPECTION

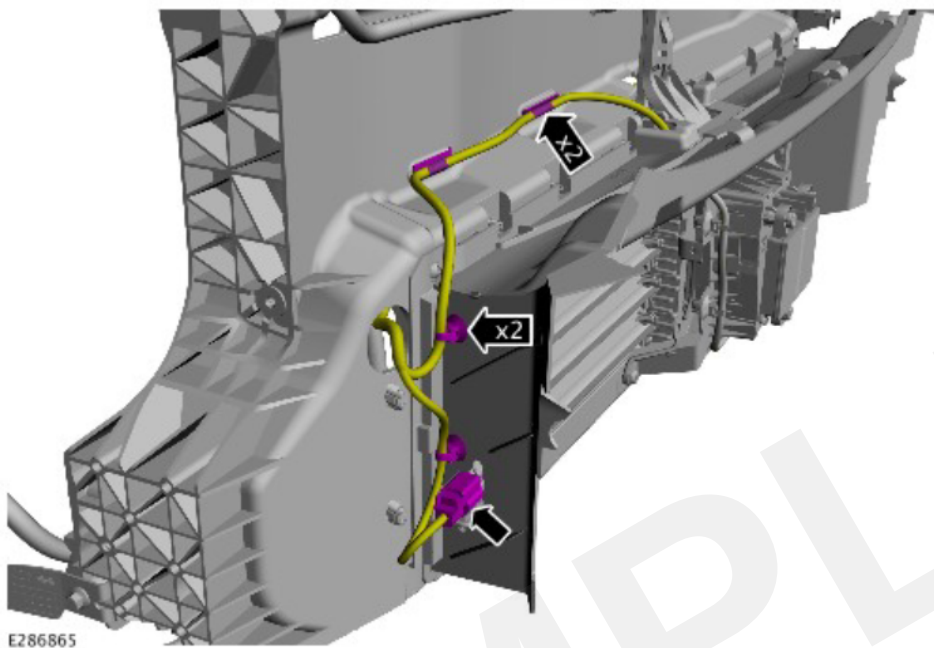
Electrical

- Fuse(s)
- Transportation fuse pack
- Wiring harness
- Electrical connector(s)
- Bulb(s)
- Switch(es)
- Lamp(s)
- Door latch(es)
- Body control module (BCM)

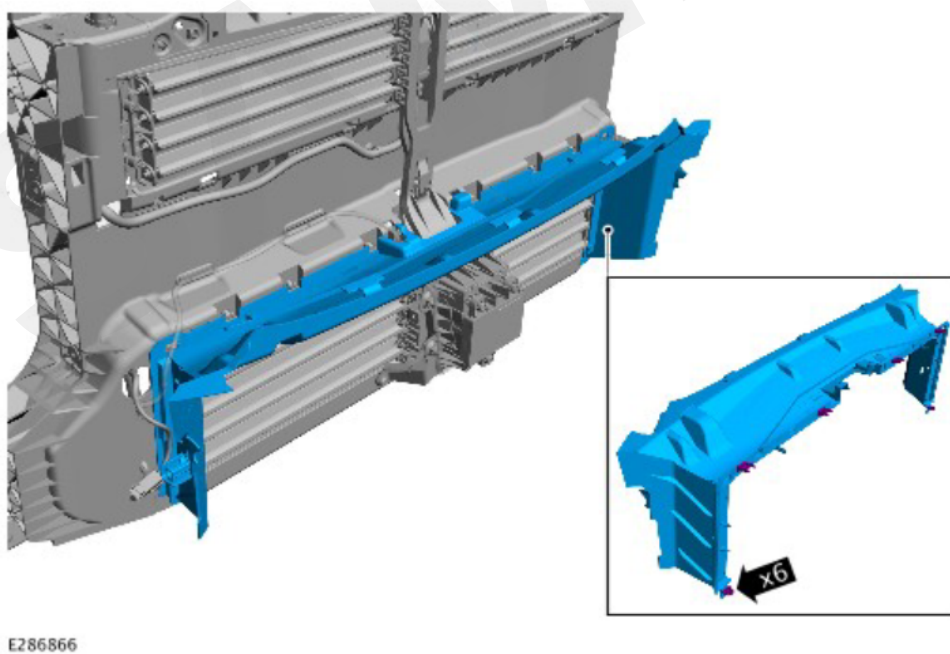
3. If an obvious cause for an observed or reported concern is found, correct the cause (if possible) before proceeding to the next step.
4. If the cause is not visually evident, verify the symptom and refer to the [Ford diagnostic equipment](#) to diagnose the system.



Download the Full Workshop Manual now



22. NOTE: This step is only necessary when installing a new component.



All vehicles

23. NOTE: This step is only necessary when installing a new component.

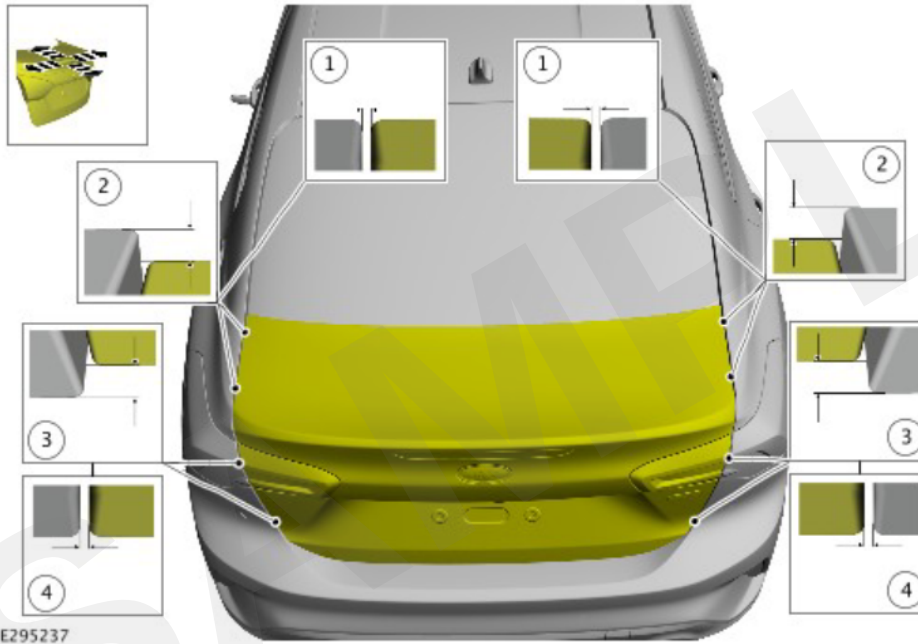


Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

General Procedures**Check**

1.
 1. 3.3 mm $\pm$ 1.5 mm
 2. 0.6 mm $\pm$ 1.5 mm
 3. 1.1 mm $\pm$ 2.0 mm
 4. 3.9 mm $\pm$ 2.0 mm

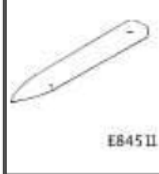
**Adjustment**

- 1.

**Download the Full Workshop Manual now**

Removal and Installation

Special Tool(s)

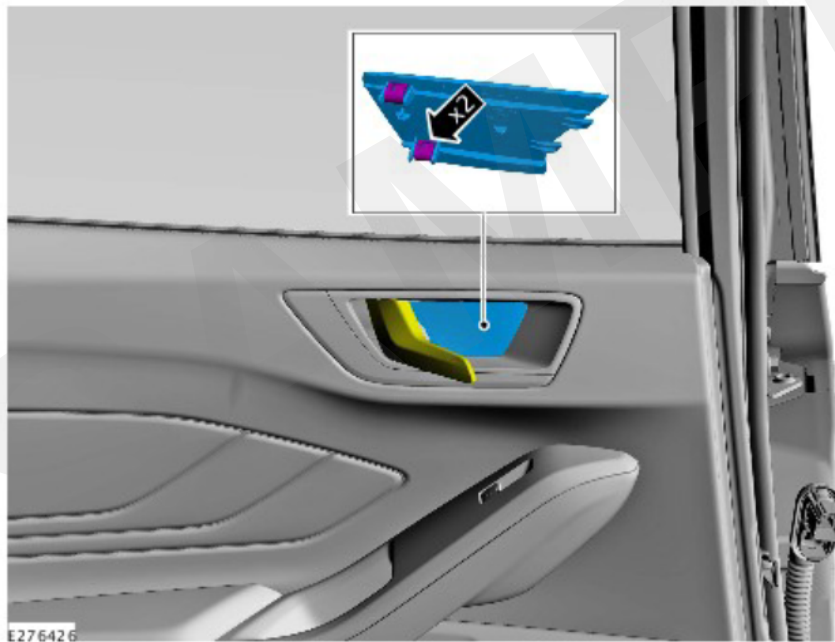


501-125
Remover, Grab Handle Cover

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Use *Special Service Tool*: [501-125](#).



2. Use *Special Service Tool*: [501-125](#).



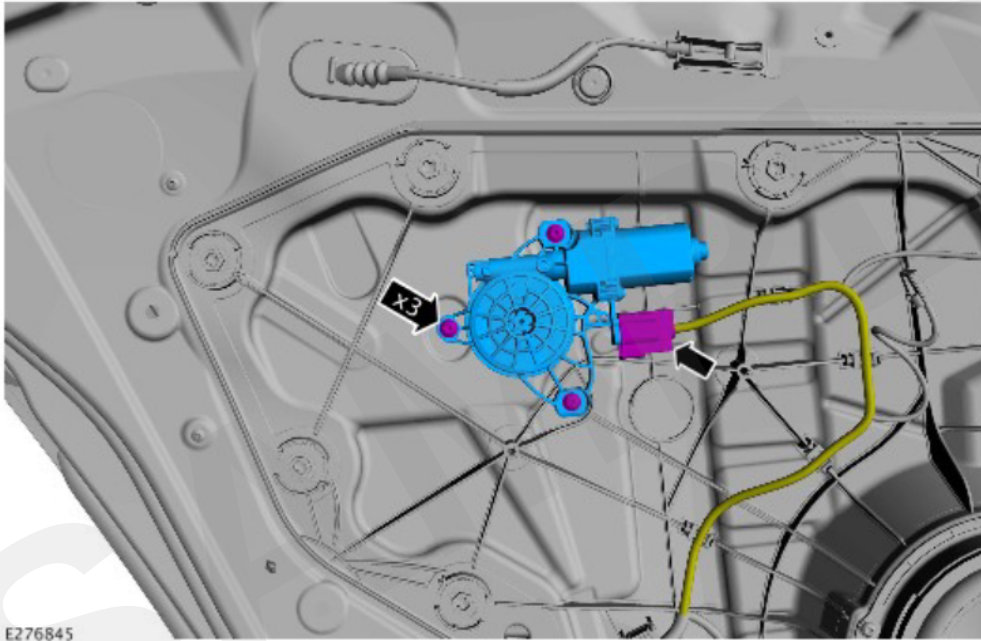
Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

Removal and Installation

Removal

1. Refer to: [Rear Door Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
- 2.

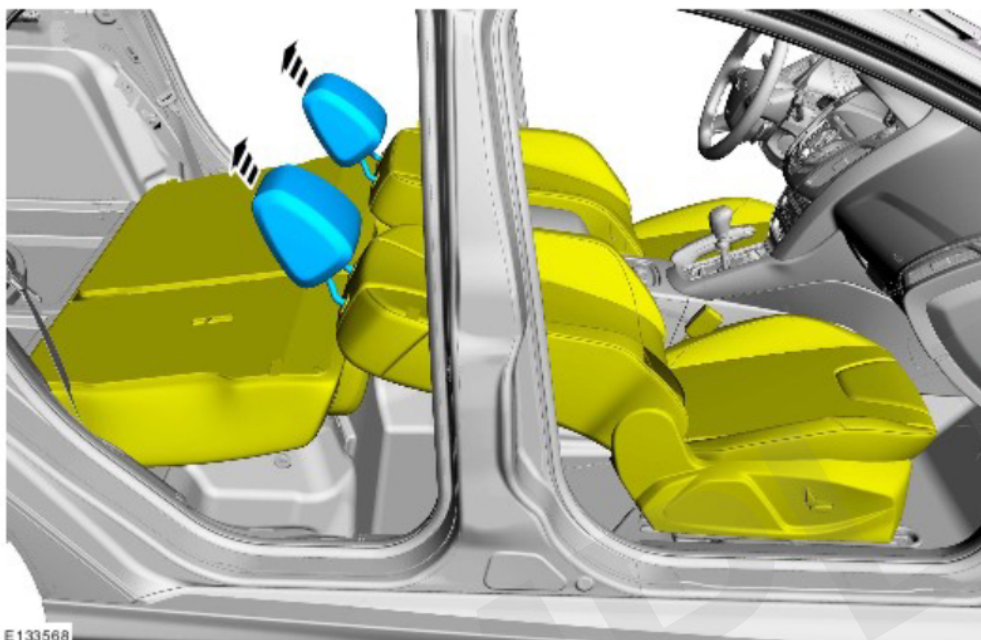


Installation

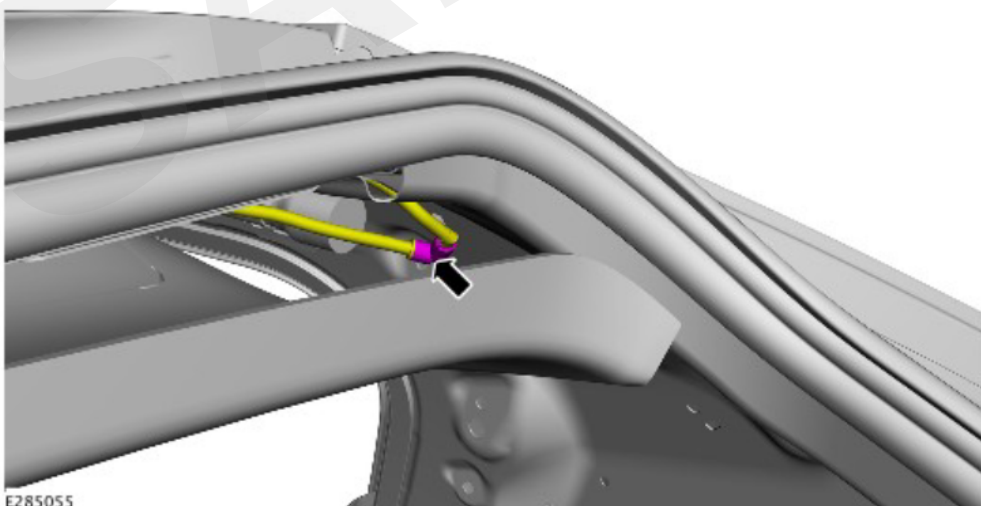
1. To install, reverse the removal procedure.



Download the Full Workshop Manual now



16.

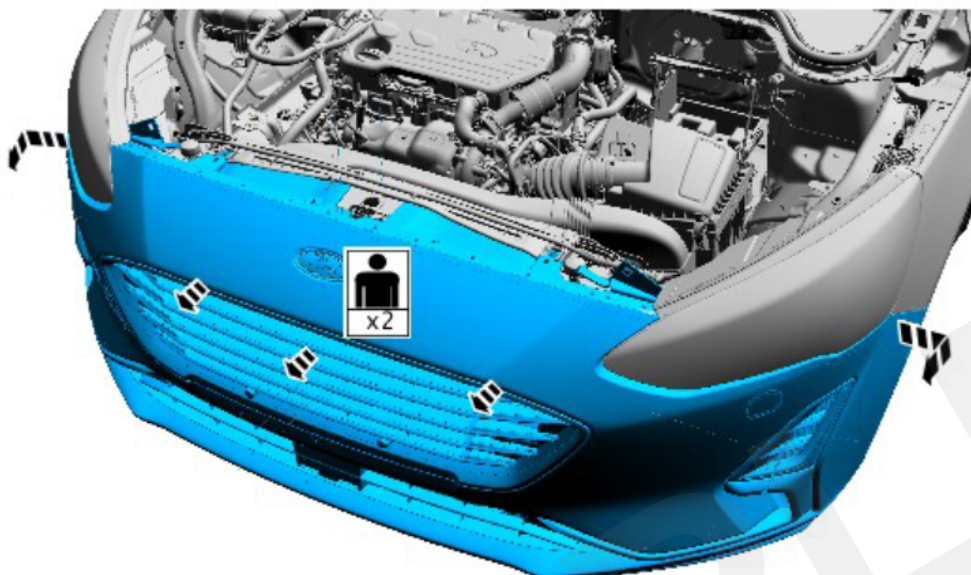


17.



Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>



E273448

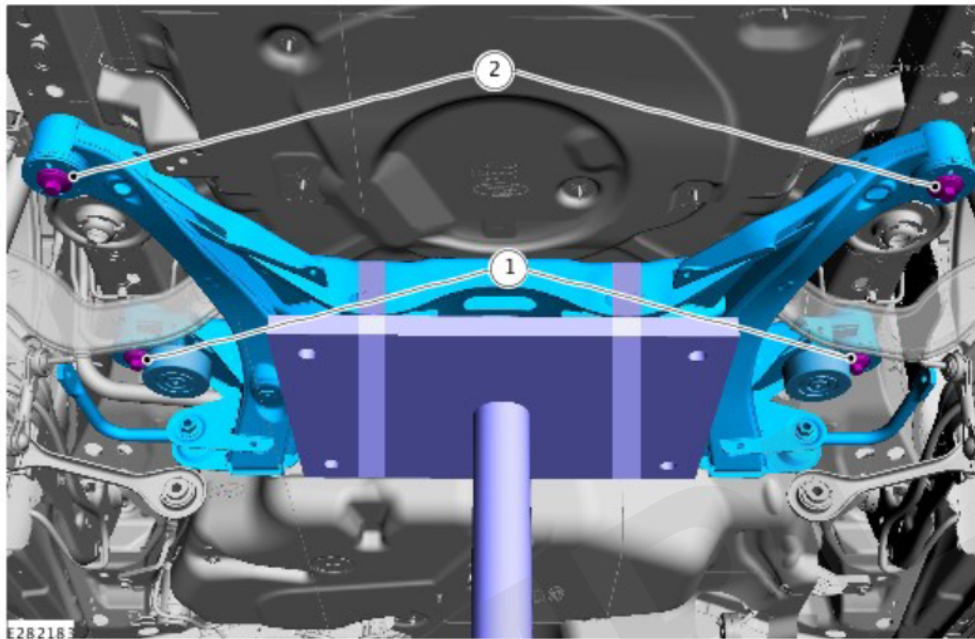
Installation

1. To install, reverse the removal procedure.

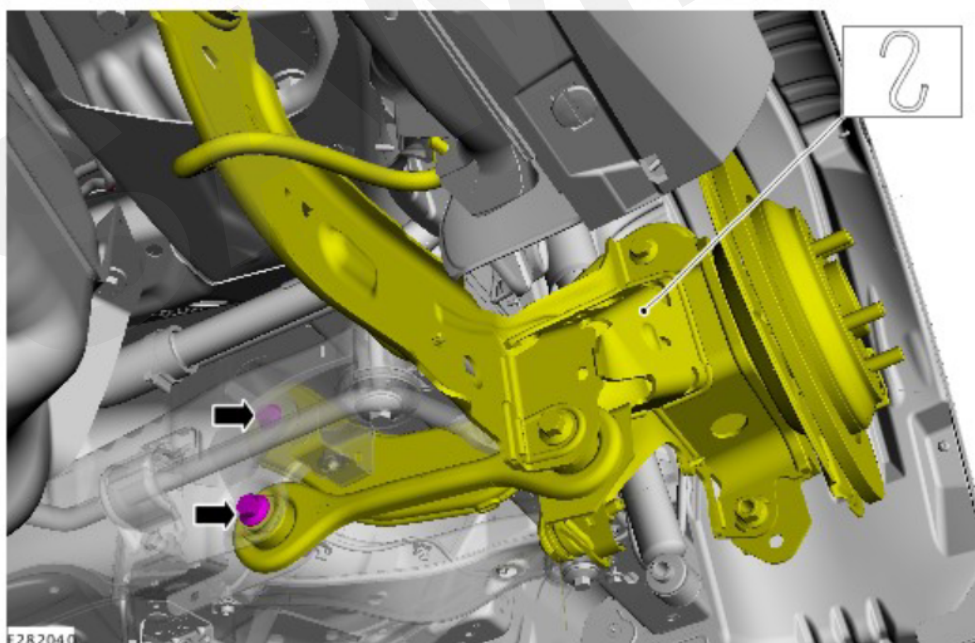


Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>



6. NOTE: Only tighten the nuts finger tight at this stage.

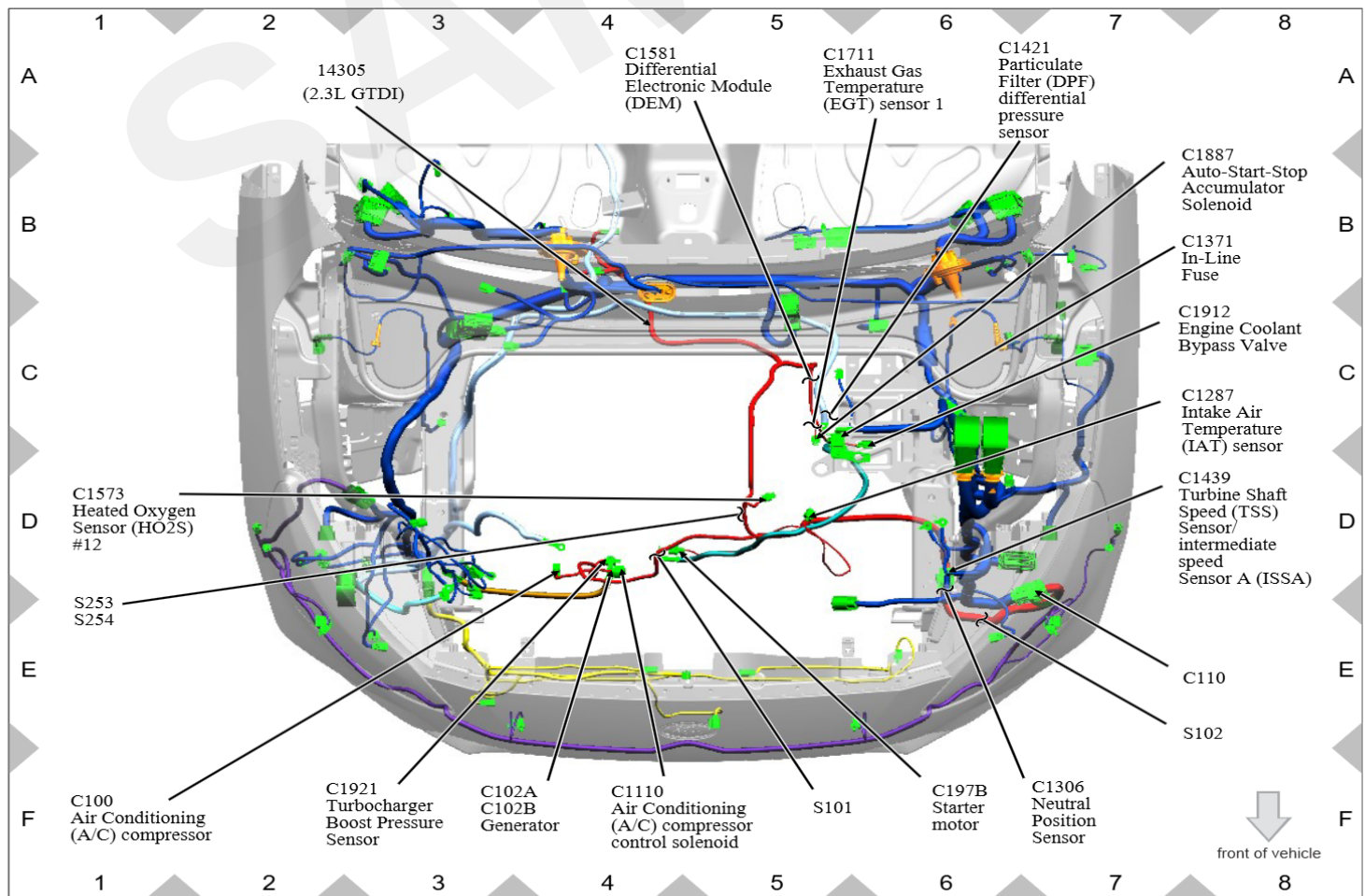


7. NOTE: Only tighten the nuts finger tight at this stage.



Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>



Download the Full Workshop Manual now

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

INSTANT ACCESS

GET YOUR WORKSHOP MANUAL

INSTANT PDF DOWNLOAD

The Ford Focus 2018 – 2021 workshop manual is a complete factory-level service guide covering engine, transmission, brakes, suspension and full wiring diagrams.

- ✓ Full factory-level workshop manuals
- ✓ Wiring diagrams & electrical schematics
- ✓ Step-by-step repair procedures
- ✓ Torque specs, fluid capacities & more
- ✓ Instant PDF download — no waiting
- ✓ All makes & models — cars, trucks & SUVs

DOWNLOAD THE FULL WORKSHOP MANUAL NOW!

FORD FOCUS 2018 – 2021 WORKSHOP MANUAL

<https://workshopmanuals.com/shop/make/ford-focus-mk4-2018-2021-workshop-service-repair-manual/>

FORD FOCUS 2018 – 2021

WORKSHOP MANUAL

TABLE OF CONTENTS

1. Introduction & Vehicle Identification	4
2. Engine Mechanical (Petrol & Diesel)	30
3. Cooling & Lubrication Systems	100
4. Fuel System & Engine Management	143
5. Transmission & Driveline	190
6. Brakes, Suspension & Steering	228
7. Bodywork, Interior & Trim	262
8. Electrical System & Wiring	309
9. Troubleshooting & Diagnostics	352
10. Maintenance & Service Schedule	396

MANUAL FEATURES

- › Complete step-by-step repair procedures
- › Detailed illustrations, diagrams and photos
- › Torque specifications and capacities
- › Troubleshooting and diagnostic guidance
- › Wiring diagrams for all systems
- › Routine maintenance schedules

IMPORTANT SAFETY NOTICE

Always follow the safety precautions and procedures in this manual and consult professional guidance if unsure. For informational purposes.

Part No: **FF-1821-WM-8544**

ISBN: **978-0-66489-396-5**

Published by workshopmanuals.com



WORKSHOPMANUALS.COM